AF18.00-P-8045A	High oil consumption, blue smoke	26.10.99

ENGINE 112 in MODEL 129, 163, 202, 208, 210
ENGINE 112 in MODEL 463

Modification notes

18.11.99	Supersedes STIP 18.40-004 dated 5.11.97	Remedy revised	

Damage code	Cause	Remedy	
01 241 B2	Cast iron crust in oil drain duct on right cylinder head, inner rear ℹ In case of complaint oil drain duct is filled with engine oil.	1 Remove right cylinder head.# Engine 112 in model 129, 202, 208, 210 Engine 112.942 in model 163.154 Engine 112.945 in model 463	 AR01.30-P-5800B AR01.30-P-5800MV AR01.30-P-5800GV
		2 Remove present cast iron crust. ℹ Use sharp edged 10 mm punch. The cast iron crust (approx. 11x17x1 mm) is located approx. 50 mm below the upper cylinder head separating surface.	
		3 Install right cylinder head#	
		Engine 112 in model 129 Engine 112 in model 202, 208, 210 Engine 112.942 in model 163.154 Engine 112.945 in model 463	AR01.30-P-5800B AR01.30-P-5800BA AR01.30-P-5800MV AR01.30-P-5800GV